



## **Standard Operating Procedures DeVilbiss CLEAN™ 803669 Clear Glass Coat**

### **Description**

DeVilbiss CLEAN™ 803669 Clear Glass Coat is clear sprayable liquid which protects indoor glass surfaces from paint overspray. The product forms a tough peelable film that is easily removed from glass surfaces. Product will last 500 bake cycles or 6 months, whichever comes first, and then a complete change is suggested.

### **Directions for Use**

Do not consume. Do not freeze product. Do not use on non-glass surfaces such as walls and doors. This product is not water soluble. One quart will cover approx. 100 square feet of glass surfaces.

1. Shake the Clear Glass Coat well before filling spray gun.
2. 1.8mm fluid tip or larger gravity feed spray gun OR 1.5mm or larger pressure feed gun.  
Do not exceed a 2.5mm.
3. Completely remove any existing coatings or films from glass. Clean glass surface if necessary.
4. Have the booth air on (not the heat) to assist with dry time. The ideal booth temperature is between 60-80° Fahrenheit.
5. Spray a medium wet coat for a minimum wet film thickness of 4 - 6 mils.  
Thicker film build will result in easier removal.
6. Clear Glass Coat will take approx. 30 minutes before it is dry to the touch. Needs 2-4 hours before it fully cures. Do not need to bake the booth to dry the Clear Glass Coat.
7. Clean spray gun immediately with warm water.
8. Repeat the process every 500 bake cycles or 6 months to maintain the shop's ideal glass clarity.
9. Cool down the spray booth before peeling. Product will peel off in large pieces for easy removal.